Review Paper: A brief overview of X-ray photoelectron spectroscopy characterization of thin films

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Abstract

Preparation and characterization of nanostructured thin films have been reported by many researchers. Xray photoelectron spectroscopy (XPS) method has been used over few decades in different fields such as superconductor, semiconductor, metallurgy and catalysis. In this work, elemental oxidation state, electronic state, chemical structure and chemical composition were investigated for metal sulfide, metal selenide, metal oxide and metal telluride films.

Evaluation of binding energy for the obtained samples was reported. XPS spectra showed that annealing treatment has a very strong effect on the composition of the films. The elemental oxidation state and electronic state were strongly dependent on the specific experimental conditions.

Keywords: X-ray photoelectron spectroscopy, thin films, semiconductor, band energies, elemental composition.

Introduction

The chalcogenide material could be used in light emitting diodes, solar cells³², opto electronic device, thin film transistors, optical window, laser screens and sensor devices. Nanostructured thin films have been synthesized using various deposition methods³³. During the deposition process, annealing³¹ and doping were employed to enhance the conductivity value.

The properties and characterization of prepared metal sulfide¹¹³, metal telluride, metal oxide and metal selenide films have been studied using different tools. Atomic force microscopy^{73,87} and Scanning electron microscopy³⁰ were used to investigate the morphology of films. X-ray diffraction⁶² and energy dispersive X-ray analysis⁶⁸ were employed to study the structure and composition of samples. Photoluminescence spectrum³ and Fourier transform infrared spectroscopy⁴¹ were utilized to determine the electronic structure and functional group of film. UV-spectrophotometer could be used to measure the band gap⁷⁶, absorption and transmittance value⁸¹.

X-ray photoelectron spectroscopy (XPS) is used to determine the quantitative elemental composition and oxidation state of materials, stoichiometry, electrical state and examine surface contamination. On a broader spectrum,

XPS is applicable for characterizing the surfaces of semiconductors, inorganic minerals, organic compounds, thin films and coated materials¹⁹. Both XPS and energy-dispersive x-ray spectroscopy (EDS) are used to detect the presence of elements in different materials³⁸. However, the former technique provides information on the elemental composition of materials and differentiates the oxidation states of the elements⁶¹, by taking measurements within a few atomic layers usually from the top 1–10 nm on the surface, the latter method can determine the bulk composition of the elements with excitation volumes as deep as 3 μ m deep into the sample⁵⁵.

As a surface analytical technique³⁷, XPS can solve some problems such as what elements are there on the surface of a solid material and what states are the elements at the surface? Interestingly, this technique can be applied to investigate depth-profiling of thin films⁵ by ion sputtering while quantifying the matrix-level elements as a function of depth. XPS is a unique elemental analysis method which can provide information on the chemical state of the detected elements¹⁶ (differentiating between the sulphate and sulphide forms of elemental sulphur). It is a proven electron spectroscopic tool for studying sputter depth-profiling of films to examine material changes in layer structures⁵³. Some sputtering profiling can probe hundreds of nanometers to micrometers into a material which may take some hours to complete. Generally, argon ion has been the most widely available sputtering source.

XPS was applied by Oswald and co-workers⁷⁵ to investigate a Ti/Al thin film covered with aluminium nitride barriers at high temperatures. The peak fitting component of XPS allowed separation of the Ti and N signals. The workers observed that aluminium nitride barriers were stable until 600 °C while the Al was partial preferential oxidized.

XPS was used to determine the chemical composition of catalyst supports and enzyme-based catalysts at their molecular echelons to identify various elements excluding hydrogen and helium⁸⁹ with detection limits of about 0.1%-1%.

Therefore, it is pertinent to note that with this spectroscopic method, vital information on the effectiveness of a newly prepared films can be generated⁹² and being a reliable and informative analytical method for providing a qualitative information can be interpreted effortlessly. Most often, XPS is used to acquire information on chemical composition,

adsorbates, surface functionalization, layer thickness and on few occasions, particle size of nanomaterials can be determined.

Principle of X-ray photoelectron spectroscopy

XPS works on the fundamental of x-rays knocking off electrons from the surface of a material. The energy of these electrons, which is associated with the nature and strength of their chemical bonds, is determined to measure the composition of the material under investigation⁴⁹. Only the electrons formed at the surface of the sample can escape and could be detected⁵⁹. This process operates by irradiating a sample with monochromatic X-ray radiation, which results in emission of some photoelectrons having the energies that are characteristic of the elements inside the sampling volume¹⁰⁹.

XPS application is centered on Einstein's photoelectric effect wherein electrons are ejected from atoms due to impact of electromagnetic radiation⁹². In this process, photoelectrons are emitted from a sample once the energy of the impacting photons surpasses the binding energy of the electrons in the sample. Considering that XPS operates⁶⁴ in the energy ranges between 50 and 1200 eV, the values of the wavelength (λ) are usually very small, which only correspond to a limited monolayer. For photoelectrons to be effectively detected, they need to emanate from atomic layers close to the surface.



Figure 1: Fundamental illustration of XPS technique



As a result, electron spectroscopy is highly surface-specific. The kinetic energy of an emitted electron corresponds to its binding energy⁴⁵ and since all atoms possess manifold orbitals at different energy levels, the resultant emitted electrons exist in ranges with different binding energies thus creating an XPS spectrum²⁹. Figure 1 depicts a simple diagram explaining the fundamental principle of XPS for surface analysis.

The spectrum was produced by plotting the binding energy (X-axis) against the number of electrons formed (Y-axis). Spectra are either conveyed in survey mode which depicts inventories of elements on a sample surface, or high-resolution scans for relevant peaks to detect the chemical bonds in the elements under investigation⁸⁶. Subsequently, the binding energies of several photoelectrons emanating from a sample surface are used as evidence to identify elements present on the surface. The core electrons (with kinetic energy E_k) were emitted by the incident X-rays as highlighted in figure 2.

When the element entered a different oxidation state, the binding energy was changed, leading to the chemical moving in spectrum¹⁵. In other words, elevated oxidation state increases the binding energy. The various photoelectron peaks in a spectrum represent distinct binding energies of the electrons existing in the sample could be observed.

Advantages and Disadvantages of XPS

XPS is a well-known surface analysis method and it was used by many researchers²⁰. Major advantages of this spectroscopy include surface sensitivity (\sim 10 nm) and the capacity to differentiate variations in chemical environment. XPS is a quantitative and relatively non-destructive technique without standard³⁷. Charge neutralizers are used to resolve the problem associated with charging insulation samples. Considering that XPS is highly surface sensitive, caution is taken to prevent surface contamination.

There are limitations of XPS which are not associated with samples and their preparations, but on the instrumentation. XPS cannot detect hydrogen and helium, which results to a ratio of elements in a material that may not be completely accurate (since there always exists some amount of hydrogen in many samples). Thus, it is a common error to believe that the percentage of atoms found in XPS experiments are entirely correct owing to the undetected hydrogen. One approach to detect hydrogen by XPS is to wash the sample with sodium naphthalenide, replacing hydrogen with sodium. Nevertheless, the result may be inaccurate and timeconsuming.

The electrons residing in the lower depth of a sample lose some energy as they meet other atoms whereas the surface electrons retain their initial kinetic energy. Therefore, XPS data is only based on average measurement. Furthermore, the electrons in the lower region are susceptible to elastic scattering which may have a significant effect on the result at higher angles of emission. Also, because the X-ray beam is comparatively wide having the minimum width range of $10-200 \mu m$, (only give average composition in the beam area), XPS is incapable of distinguishing sections of elements which are smaller compared to the size of the beam.

XPS studies of metal oxide films

The p-type copper oxide films could be used as photo electrode (green energy carrier) for solar water splitting method applications. Sol gel spin coating and electrodeposition technique were used to prepare CuO films (substrate=ITO glass, precursor=copper acetate, rotation speed=2000 rpm, duration=30 seconds) and Cu₂O films (substrate=FTO precursor=copper glass, sulfate. temperature=room temperature, counter electrode=platinum reference electrode=silver/silver wire: chloride) respectively¹³. The peaks at 529.7 eV and 530.3 eV were contributed to lattice oxygen in the CuO and Cu₂O respectively.

Also, XPS analysis (figure 3) revealed several peaks attributed to Cu $2p_{3/2}$ and Cu $2p_{1/2}$ in CuO (933.3 eV and 953.6 eV) and Cu₂O (932.8 eV and 952.5 eV). The band gap was 2.45 eV in Cu₂O films while different band gap values could be observed in the as-deposited CuO (1.49 eV), annealed (300 °C) films (1.61 eV) and annealed (400 °C) films (1.51 eV). Based on the PEC water splitting experiments, annealed sample (at 300 °C=efficiency was 0.45% and 400 °C=efficiency was 1.19%) showed better performance than the as-deposited CuO (efficiency was 1.05%) and Cu₂O films (efficiency was 0.09%).

Quaternary compounds such as CuSnSO films were grown on indium tin oxide (ITO) glass using copper sulphate, tin sulphate and sodium thiosulfate in the acidic solution via electro chemical deposition method¹¹⁵. The platinum sheet and saturated calomel electrode (SCE) were used as counter electrode and reference electrode respectively. The photovoltaic behaviors included fill factor (0.3), power conversion efficiency (4.9×10^{-3} %), short circuit current density (0.1 mA/cm^2) and open circuit voltage (0.165 V).

Poor photovoltaic properties were due to the cell structure and poor crystallinity. The band offset of the prepared films (concentration of tin sulphate=3mM, deposition potential=-0.8 V, film thickness=0.5 µm) was studied using XPS method (figure 4). The energy separation between valence band maximum and tin (Sn) 4d core level for CTSO was 25.25 eV. Meanwhile, separation between valence band maximum and the zinc 3d core level for zinc oxide was 8.1 eV.

The aluminium-doped zinc oxide films have been produced⁷⁹ via atomic layer deposition method (substrate = glass, temperature = 80 °C, precursor = trimethylaluminium, deionized water, diethylzinc, carrier = nitrogen gas, flow rate=600 sccm). These materials could be used in optoelectronic and display devices due to high conductivity value, high transparency, excellent thermal stability and mechanical flexibility. Based on the XPS results, the Zn $2p_{3/2}$ peaks were observed at 2.23 eV and 2.18 eV for as-deposited films and annealed samples (30 minutes, 600 °C) respectively. The O1s peaks of annealed films and as-deposited films were observed to be 531.3 eV and 532.3 eV respectively, indicating O²⁻ ions bonded to the zinc ions (in the wurtzite phase). It was noted that annealed sample has lower amount of oxygen (O₂) vacancies.



Figure 3: XPS spectra of Cu 2p and O 1s for Cu₂O films and CuO films¹³



Figure 4: XPS analysis¹¹⁵ for the zinc oxide and Cu_{1.7}Sn_{0.084}S_{0.13}O

The p-type CuCrO₂ film has acceptable thermal stability and low deposition temperature². The resistivity was 0.66 ohm and the transmittance value about 60%. The radio frequency magnetron sputtering deposition technique has been used to produce thin films (substrate= quartz, RF power $(Cr_2O_3)=200W, RF power (Cu_2O)=50W,$ sputtering pressure=5x10⁻⁷ gas=argon, base Torr, substrate temperature=400 °C, sputtering gas flow rate=10 sccm, film thickness=125 nm). The peak position, full-width half maximum (FWHM) and oxidation state were described based on the XPS data (Table 1).

It was noted that all the grains could undergo coalescence when the thermal energy was increased. The average grain size increased (40.22 nm to 105.3 nm) when the annealing temperature was increased from 600 °C to 900 °C. The heterojunction studies were performed using n-ITO films (400 nm thick) and CuCrO₂ sample (200 nm). The best experimental findings including cut-in voltage (0.85V), low leakage current (1.24x10⁻⁸ A/cm²), ideality factor (value=4.13) and rectification ratio (value=2375) were highlighted. Hafnium (Hf) oxide films have been produced using plasma enhanced atomic layer deposition method¹⁷. This method shows some advantages such as reduced the deposition temperature, increased the growth rate and could select precursors if compared to atomic layer deposition technique. Experimental results showed that bigger surface density and higher surface roughness could be observed when the growth per cycle and oxygen plasma time were increased. The composition of the obtained samples (prepared under different conditions) was studied [Table 2]. All the films indicated slightly rich in oxygen due to native SiO₂ layer. Also, the XPS data confirmed Hf-O bonding signals with small amount of impurity such as carbon (less than 4.25%) and nitrogen (5.75%).

Ga₂O₃ films with 6-15 nm grain size and surface area greater than 100 m²/g could be prepared via flame spray pyrolysis method¹⁰¹. These n-type semiconductors were used in gas sensor applications (reducing gas and oxidizing gas). Based on the XPS results (figure 5), the Nb content increased (3.9 % to 8.7 %) when the annealing temperature was increased from 500 °C to 900 °C, because of migration of niobium (V) ions into crystal surface (GaNbO₄ phase). XRD data highlighted that particle radius was smaller than 3 nm if the annealing temperature below 800 °C.

The highest grain size was 19 nm when the films was synthesized at 1000 °C. The chemical state of gallium (Ga) was investigated for the films prepared at various conditions (0,1,2 and 4=0,1,2 and 4 mol % of Nb (V) cation) also. The ratio (in XPS peak areas) of Ga (I) to Ga (III) was one to eight, indicating the transformation occurred without additional free charge carriers.

Table 1

The FWHM, peak position and oxidation peak for the CuCrO₂ films² produced at 650 °C

Peak	Oxidation state	Binding energy (eV)	FWHM (eV)
Cu 2p _{3/2}	Cu^{+1}	932.27	3.52
Cu 2p _{1/2}	Cu^{+1}	952.4	1.56
Cr 2p _{3/2}	Cr^{3+}	576.16	4.45
Cr 2p _{1/2}	Cr^{3+}	586	3.43

Table 2The atomic concentrations of carbon, oxygen, hafnium and nitrogen in the HfO2 filmsprepared at various oxygen flow rates and oxygen plasma power¹⁷

Conditions				
Atomic Concentrations (at %)	10 sccm and 20 W	10 sccm and 300W	50 sccm and 20 W	50 sccm and 300W
C 1s	2.53	2.31	4.25	4.12
N 1s	4.86	4.64	5.75	5.66
O 1s	65.53	65.90	63.38	63.22
Hf 4f	27.08	27.15	26.62	26.99
Atomic ratio				
Hf:O	1:2.42	1:2.43	1:2.38	1:2.34



Figure 5: Deconvolution¹⁰¹ of Ga3d XPS spectra of the obtained films with various niobium content (at 500 °C).

Based on the literature survey, the properties of TiO₂, CdO, cerium-doped CdO, PbO, MgO, FeO, Fe₂O₃, NiO, SnO, Au-Al₂O₃ and Re-Al₂O₃ have been studied using XPS technique. The compositional, phase structure and surface chemistry were reported as indicated in table 3.

XPS studies of metal telluride films: Zinc telluride could be used as stable back contact in the heterojunction solar cells. These p-type conduction materials show low resistance, high absorption coefficient (10^5 cm^{-1}) and can absorb visible light easily. The close spaced sublimation method¹⁰⁸ has been employed for the preparation of zinc telluride films (substrate=glass slide, distance between source and substrate=5mm, heat source=halogen lamps of 1000 Watts). The XPS measurements were conducted (figure 6), the oxidation states of Cu^{+1} , Te^{2+} and Zn^{2+} could be observed. Several peaks for Zn $2p_{3/2}$ (1024.48 eV-Zn²⁺ oxidation, 1023.63 eV-zinc metallic) and Zn $2p_{1/2}$ (1048.3 eV-Zn²⁺ oxidation, 1046.84 eV-zinc metallic) could be found in un-doped ZnTe films. Meanwhile, numerous peaks for Zn $2p_{3/2}$ (1030.49eV) and Zn $2p_{1/2}$ (1053.61eV) were observed in Cu-doped ZnTe films.

	At 5 results for the different types of inetai barde tinn finns
Thin films	XPS highlighted results
Re-Al ₂ O ₃	 High-loaded catalyst consisted of 94.5% of rhenium (Re), however, low-loaded catalyst contained 60.5%. Oxidation at 300 °C observed the formation of Re₂O₇ while, at 150 °C enhanced the production of Re⁴⁺⁻ Re⁷⁺ species⁷⁴.
Au-Al ₂ O ₃	 In the as-deposited samples, the O1s peak has been shifted to lower binding energy, while the Al 2p peak has been moved to higher energy (due to the incorporation of the Au particles). Au-Al₂O₃ films have been deposited onto quartz using rf co-sputtering method²⁷.
SnO	 The binding energies of the core lines of the tin (Sn 3d_{5/2}=487 eV-486.8 eV) and oxygen (O1s=530.7 eV to 533.2 eV) did not change when the annealing temperature was increased (450 °C to 650 °C). In the palladium-doped films, Pd 3d_{5/2}, Sn 3d_{5/2} and O 1s showed binding energy of 335.9eV-338.9 eV, 487.2 eV and 531 eV-533.7 eV, respectively²⁴.
SnO	 The main O1s and Sn 3d_{5/2} lines could be observed at 530.5 eV and 486.7 eV, respectively in as-deposited tin oxide films⁶⁵ In the annealed films, different platinum chemical states could be seen in the air-treated films (platinum (IV) ions=74.6 eV for Pt 4f_{7/2}) and carbon dioxide/argon treated samples (platinum (II) ions=72.7eV for Pt 4f_{7/2}).
NiO	 Deconvolution⁷⁷ of XPS data highlighted that atomic percentage for Ni 2pNi²⁺, Ni 2pNi³⁺ and O1s have varied with variation in oxygen flow rate (5, 8 and 10 sccm). There are different bonding energies can be seen in Ni 2p Ni³⁺ (857.21 eV to 872.86 eV), Ni 2p Ni²⁺ (853.58 eV to 879.02 eV) and O1s (529.16 eV to 533.26 eV).
FeO, Fe ₂ O ₃	 The peaks were recorded at 723.3 eV & 707.9 eV and 724.3 eV & 711 eV for the Fe 2p_{1/2} and Fe 2p_{3/2}, respectively in FeO and Fe₂O₃ samples²⁶. XPS data confirmed that hematite (α-Fe₂O₃ was hexagonal phase) and maghemite (γ-Fe₂O₃ was cubic phase) have almost identical results. Additionally, difference phases could be observed (in the lattice structure), did not result in significant chemical shifts.
MgO	 It was noticed that binding energy of O2s and O2p was moved to lower state after the etching process⁹⁶. The etched samples showed two peaks (MgO and Mg(OH)₂) while hydrated films indicated only one peak (Mg(OH)₂).
PbO	 The contribution of Pb 4f_{7/2} and Pb 4f_{5/2} with binding energies of 137.7 eV and 142.6 eV, indicating PbO₂ films⁴². It was noted that 529.1 eV and 530.8 eV corresponding to the O 1s.
TiO ₂	 The Ti°(453-454 eV), Ti²⁺(455.1 eV), Ti³⁺ (457.8 eV) and Ti⁴⁺ (458.7 eV) could be observed in the Ti 2p_{3/2} spectra when the XPS was investigated at 6nm depth from the surface of the films⁷⁸. The influence of different oxygen flow rates such as 15 sccm (Ti²⁺ and Ti°), 17.5 sccm (Ti²⁺ was dominant structure), 20 sccm (Ti⁴⁺), was reported.
CdO, cerium (Ce)-doped CdO	 The presence of O²⁻ (530 eV=O1s) and Cd²⁺ (Cd 3d_{5/2}) could be confirmed from the obtained binding energies¹⁰³. Several peaks such as Cd 3 d_{5/2} (406eV), Cd 3d_{3/2} (411 eV), Cd 3p_{3/2} (618 eV), Cd 3p_{1/2}(652 eV), Ce 3d_{5/2}(882.7 eV) and O1s (530 eV) were obtained in the XPS spectra.

 Table 3

 XPS results for the different types of metal oxide thin films

On the other hand, de-convoluted Te $3d_{5/2}$ and Te $3d_{3/2}$ peaks could be seen at 587.46 eV and 576.96 eV (in in-doped films) and 586.96eV and 576.86 eV in Cu-doped films respectively. The resistivity dropped (from 10^6 to 1Ω cm) after Cu doping because of increase in charge carriers in zinc telluride films. Following that, the unit cell volume increased and eventually reduction of band gap could be seen.

The p-type antimony telluride (Sb₂Te₃) films could be used in solar cells, thermoelectric generators and coolers due to low band gap, low thermal conductivity, long-term stability and high Seebeck co-efficient. These V-VI group materials have been produced at room temperature⁷ using vacuum coevaporation method (sources=Sb foil and Te powder, substrate=glass, pressure=9x10⁻⁴ Pa).

This deposition method has some advantages such as short fabrication time, simple equipment and desirable stoichiometry films. Annealed films (at 613K) could reduce the grain boundary density, promote the formation of Sb-Te bond and prevent oxidation of sample's surface. Bigger grain and higher root mean square (7.6 nm) could be found in the annealed films than as-deposited films. Other results such as mobility (169.86 cm²/V.S), Hall co-efficient (0.11 cm³/C) and carrier concentration (5.87x10¹⁹ cm⁻³) were reported in annealed samples. In the XPS data, some peaks at 572.5 eV and 582.9 eV for Te $3d_{5/2}$ and Te $3d_{3/2}$ were

observed respectively. Meanwhile, the values of 530.3 eV $(3d_{5/2})$ and 539.6 eV $(3d_{3/2})$ were attributed to Sb-O bonding, 538-539 eV $(3d_{3/2})$ and 529-530 eV $(3d_{5/2})$ were contributed to Sb metallic bonding. Finally, the Sb-Te bond was described at 528.9 eV and 538.2 eV. The antimony telluride could be utilized as buffer layer (increase the conductivity and produced tunneling barrier) between metal electrode and absorber layer in the solar cells.

According to the literature survey, the properties of $Bi_2(Te_{0.5}Se_{0.5})_3$, Eu-doped Bi_2Te_3 , Cs_2Te , GdZnTe, SnTe, CuTe, Cu_2Te , $Cu_{0.5}Te$, HgTe, PbGeTe, MoTe₂, WTe₂, PtTe₂, Cr_2Te_3 , GaTe, Bi_2Te_3 , CdTe and CdZnTe films have been studied using XPS technique. The compositional, phase structure and surface chemistry are reported as indicated in table 4.

XPS studies of metal selenide films: Cadmium selenide films have grown on (100) n-doped silicon substrate¹⁰⁷ at room temperature in the sulfuric acid solution (deposition cycles=30 cycles, deposition potential=-0.8V versus Ag/AgCl, reference electrode= silver/silver chloride, precursors= cadmium sulphate and sodium selenite (Na₂SeO₃)). The prepared films exhibited better coverage of the surface, smaller grains and cubic zincblende structure. XPS investigations (figure 7) showed several peaks compatible with Se²⁻ ion (54 eV to 54.3 eV) and Cd²⁺ ion (404.9 eV to 406 eV).



Figure 6: XPS Survey scan of (a) un-doped and (b) Cu-doped zinc telluride films. De-convoluted XPS analysis of Oxygen-1s for (c) un-doped and (d) Cu-doped zinc telluride films¹⁰⁸.

		XPS results for the different types of metal telluride thin films.
Thin films	Hi	ighlighted XPS results
$Bi_2(Te_{0.5}Se_{0.5})_3$	•	Atomic percentage of Bi, Te and Se were reported to be 42.07%, 28.13% and 27.52%, respectively.
	•	Binding energies of 596.5 eV (Te), 175.5 eV (Bi) and 54.5 eV (Se) could be detected ⁵⁸ .
Eu-doped	٠	XPS data ¹² confirmed europium (Eu) entered Bi_2Te_3 matrix in the divalent state (Eu ²⁺).
Bi ₂ Te ₃		
Cs ₂ Te	٠	Binding energies of 571.6 eV (Te ⁻² $3d_{5/2}$) and 581.9eV (Te ⁻² $3d_{3/2}$) could be detected ⁵⁴ .
	•	The Cs 3d could be observed about 165 eV in the obtained cesium telluride films
GdZnTe	•	The peaks of Te 3d _{5/2} 3/2 (572.4eV-586.3eV), Zn 2p _{3/2} 1/2 (1021.3 eV-1045.1eV) and Gd 3d _{5/2} 3/2
		(1186.8eV-1218.6eV) could be detected in gadolinium-zinc-telluride films ²² .
CuTe,	•	The Cu _{0.5} Te films showed 87.33% of Te ²⁻ and 12.66% of Te ^o .
Cu ₂ Te,	•	The CuTe indicated 76 64% of Te ²⁻ 16 84% of Te [°] and 6 52% of Te ⁴⁺
Cu _{0.5} Te	•	Cu ₂ Te films ⁴³ exhibited 41.7% of Te ²⁻ 11.54% of Te [°] and 46.76% of Te ⁴⁺
СиТе	•	The atomic percentage of copper dropped (62.87% to 58.54%) but tellurium increased (9.48% to
		11.65%) when the concentration of potassium telluro-pentathionate (K_2 TeS ₄ O ₆) was increased (0.025)
		M to 0.1 M).
	•	The copper:sulphur:tellurium ratio reduced when the duration of chalcogenization was increased ^{36} .
HgTe	•	ΔE Hg 5d _{5/2} and ΔE Hg 5d _{3/2} were 0.88eV and 0.83 eV, respectively.
	•	It was noted that Te $4d_{5/2}$ (40.8eV) with binding energy move of 1.12eV from bulk value ⁸² .
PbGeTe	٠	The peaks ¹¹¹ of Ge $2p_{3/2}$, Te $3d_{5/2}$ and Pb $4f_{7/2}$ are at binding energies 1217.6 eV, 571.5 eV and 137.7
		eV, respectively.
	•	Intensity ratio of Pb:Te was 0.5.
	•	The intensity ratio of Ge:Te was 0.11.
MoTe ₂ , WTe ₂ ,	•	The peaks of Mo 3d and Te 3d are at binding energies 224 eV-240 eV and 568eV-591eV, respectively.
PtTe ₂	•	The peaks of W 4f and Te 3d are at binding energies 30eV-48eV and 569eV-591eV, respectively ¹⁸ .
	•	The peaks of Pt 4f and Te 3d are at binding energies 68eV-82eV and 569eV-591eV, respectively.
GeTe	•	The peaks of Ge $2p_{3/2}$, Ge 3d, Te $3d_{5/2}$ and Te $3d_{3/2}$ are at binding energies 1217.5eV, 29.4eV, 571.8eV
		and 583.1 eV respectively ⁹¹ .
Bi ₂ Te ₃	٠	The peaks of Te^{2+} 3d and Te^{4+} 3d are at binding energies 571.3eV-581.6 eV and 572 eV- 582.3 eV,
		respectively ⁵⁰ .
	•	The peaks of Bi ³⁺ 4f and Bi ⁵⁺ 4f are at binding energies 155.6 eV -160.9 eV and 156.1 eV-161.4eV,
		respectively.
WTe ₂	•	The peaks of $W^{4+} 4f^{7/2}$ and $W^{4+} 4f^{5/2}$ are at binding energies 31.7eV and 33.7 eV, respectively ¹¹⁶ .
	•	Binding energies of 583.6 eV (Te ²⁻ $3d_{3/2}$), 572.6 eV (Te ²⁻ $3d_{5/2}$) could be detected.
CuTe	•	The peak of Te 3d5 is at binding energy 575.5 eV, indicated Te ²⁻ ion.
	٠	The Cu 3p indicated Cu ⁺ ion ⁹⁹ .
CdTe	•	Atomic concentration ¹⁰⁶ of tellurium reduced (14% to 5.8%) when the films were prepared on titanium
		nitride substrate at more negative potential (from -0.4 V to -0.65 V versus Ag/AgCl).
	٠	Nearly equal amounts of cadmium (7.4%) and tellurium (7.2%) when the films were synthesized on
		molybdenum substrate at deposition potential of -0.45 V
Bi ₂ Te ₃	٠	The peaks of Bi $4f_{7/2}$ and Bi $4f_{5/2}$ are at binding energies 158 eV and 163 eV, respectively ⁵² .
	٠	The binding energies of the Te $3d_{5/2}$ and Te $3d_{3/2}$ are located at 572 eV and 582.2 eV, respectively.
czt	•	CdZnTe (CZT) films have been chemically etched via bromine in methanol treatment. The obtained
		films showed tellurium rich surface layer.
	•	The concentration of tellurium (66%), cadmium (28%) and zinc (6%) were measured ⁸⁸ .
CdTe,	•	Cd 3d _{5/2} was observed at 403.2 eV (CdTe) and 405.1 eV (CZT).
CdZnTe	•	Cd 3d _{3/2} was detected at 410 eV (Cdte) and 411.9 eV (CZT).
(CZT)	•	Te 3d _{3/2} was seen at 573.1 eV (CdTe) and 577 eV (CZT).
	•	Te 3d _{5/2} was found ⁷⁰ at 583.6 eV, 587.3 eV (CdTe) and 582.1eV, 585.7 eV (CZT).
Cr ₂ Te ₃	•	There are 2 peaks could be detected in Cr 3s, indicating the itinerant nature of this films ⁹⁸ .
	•	The ratio of Cr 2p and Te 3d was 2.67.
GaTe	٠	GaTe films ⁴⁴ processed in deoxygenated solvents showed Ga 3d (19.5 eV), Te 3d _{3/2} (583.5eV) and Te
	1	3d _{5/2} peaks (572.9 eV).

Table 4

CdTe	• In the cadmium chloride treatment, chlorine penetrated into CdTe layer (during the annealing process). The chlorine concentration was about 0.15% in the obtained films ¹ .
SnTe	• Te $3d_{5/2}$ peak close to Te ⁴⁺ and Te.
	• During the oxidation process ⁷¹ , additional components have been moved to higher binding energies (1.1 eV) in Sn 3d.
CdTe	• The percentage atomic concentration of cadmium and tellurium were 26.5% and 25.9%, respectively in as-deposited films ¹⁴ .
	• The percentage atomic concentration of cadmium and tellurium were 12.4% and 21.3%, respectively in treated samples (leaching solution (pH=3.5), room temperature for 1 week).
Bi ₂ Te ₃	• Film thickness ⁹ did not more than 1.5 to 2nm and did not change at room temperature (aging process).
Bi ₂ Te ₃	• Bi $4f_{7/2}$ (157.4 eV) and Bi $4f_{5/2}$ (162.8 eV) contributed ⁴⁶ to Bi.
	• Te $3d_{5/2}$ (572.1 eV) and $3d_{3/2}$ (582.6 eV) attributed to Te. Ratio of $d_{5/2}$ to $d_{3/2}$ was 0.69.
ZnTe	• XPS studies confirmed Zn 3p and Te 3d peaks in the obtained samples ⁶⁷ .

Table 5	
The XPS data ²¹ (such as peak positions and the amounts of NiSe ₂ /MoSe ₂ composites))

Elements	Ni 2p			Mo 3d			Se 3d			
	0		+2/+3		+4		+6		-2	
	3/2	1/2	3/2	1/2	5/2	3/2	5/2	3/2	3/2	1/2
Peak positions	853.6	870.9	856.1	873.7	228.4	231.7	232.7	235.5	54.1	55.2
(eV)										
amounts	16.5	52%	8.7	7%	14.2	4%	6.9	2%	0.49.16%	

All the samples have been synthesized in specific conditions, namely A (cadmium nano particles, 30 nmol deposition), B (selenium nanoparticles, 30 nmol with deposition), C (CdSe nanoparticles, 30 nmol with alternate deposition), D (CdSe nanoparticles, 10 nmol with co-deposition) and E (CdSe thin films, 30 nmol with co-deposition).

The NiSe₂/MoSe₂ heterostructures have been produced on graphene nanosheet using hydrothermal reaction²¹. The obtained films could be used as electrocatalyst for hydrogen evolution reaction due to low Tafel slope (65 mV/dec), very small overpotential versus reversible hydrogen electrode (RHE) (144 mV at 10 mA/cm²) and long-term stability (up to 24 hours). The chemical states of the composites were studied and the XPS results were highlighted in table 5.

The pulsed magnetron sputtering was used to produce films on glass slides¹¹². The substrate table could improve adhesion and uniformity (due to heating and rotation). It was noticed that it is very difficult to produce glow discharge if the magnetic field was too small. In contrast, the deposition process will affect the uniformity and utilization rate (target material) if the magnetic field was too large. SEM images confirmed many particles on the film surface and rough morphology. Film thickness was 100 nm. The (211) and (060) planes could be observed in XRD and TEM. In the XPS results (figure 8), peaks at 932.26 eV and 952.16 eV and 934.53 eV and 954.52 eV corresponded to Cu⁺ and Cu²⁺ respectively.

The ratio of Cu⁺ and Cu²⁺ was 8:1 to 10:1 as indicated in figure 8. The Se 3d consisting of Se $3d_{5/2}$ (54.07 eV) and Se $3d_{3/2}$ (54.95 eV), indicated that selenium existed in Se²⁻

valence. The presence of oxygen (samples' surface have been oxidized) and carbon (carbon added for charging calibration) could be detected in full spectrum analysis. The properties of Ag₂Se, SnSe, MoSSe, ZnSe, Bi₂Se₃, CuSe, Cu₂ZnSnSe₄, NiSe, MnZnSe, AgZnSe, PbSe, CdSe, CuSe and Sb₂Se₃ films have been studied using XPS technique. The compositional, phase structure and surface chemistry are reported as in table 6.

XPS studies of metal sulphide films: The growth of zinc sulphide films was seen via chemical bath deposition method¹¹⁴ using zinc sulfate and thiourea (bath temperature=85 °C, deposition time=120 minutes). XPS analysis (figure 9) revealed that O1s peaks were observed at 531.3 eV to 531.8 eV indicating the presence of $Zn(OH)_2$ (at 530.3 eV), C-O bond (533.3 eV) and ZnO (531.4 eV). It was noted that oxygen existed in the obtained ZnS films (Equation 1 and 2).

In addition, it proved that O1s binding energy (531.8 eV to 531.3 eV) decreased when the Zn/S molar ratio was reduced from 1/50, 1/75,1/100,1/125 to 1/150. All the samples showed absorption edges at 310-320 nm, direct band gap values (3.85 eV to 3.86 eV) and high transmittance value (more than 75%) could be used in buffer layer (solar devices).

$$Zn^{2+} + 20H^- \to Zn(OH)_2 \tag{1}$$

$$Zn(OH)_2 \to ZnO + H_2O \tag{2}$$

The p-type $Cu_2Mg_{0.2}Zn_{0.8}Sn(S,Se)_4$ films have been deposited on soda lime glass through sol-gel spin coating deposition technique (using tin chloride, thiourea, copper acetate, magnesium chloride and zinc acetate) followed by

the selenization treatment³⁹. Based on the XRD studies, major (112) peak moved to smaller angles (27.2° to 26.93°) when the annealing temperature was increased from 500 °C to 560 °C, because of variety in atomic lattice distance (elemental replacement process).

In the XPS investigations (figure10), Cu⁺ (Cu $2p_{3/2}=931.6$ eV, Cu $2p_{1/2}=952.5$ eV), Zn²⁺ (Zn $2p_{3/2}=1021.4$ eV, Zn $2p_{1/2}=1044.2$ eV), Sn⁴⁺ (Sn $3d_{5/2}=485.5$ eV, Sn $3d_{3/2}=494.1$ eV), Se²⁻ (Se $3d_{3/2}=53.3$ eV, Se $3d_{1/2}=53.8$ eV), S²⁻ (S $2p_{3/2}=160.2$ eV, S $2p_{1/2}=161.3$ eV) and Mg²⁺ (1303.6 eV) are important. Other electrical, compositional and physical properties have been reported in table 7. These were deterioration of crystal quality, carrier concentration and resistivity value when the selenization temperature was increased.

The growth of SnS₂thin films onto glass slides is via spin coating method²⁸. These films showed small grains texture with uniformity, free of contaminants and high optical transmittance value (90%). XPS spectra revealed that the obtained films contained sulphur (S²⁻ ion) and tin (Sn⁴⁺ ion). The S 2p_{5/2} (162.5eV), S 2p_{3/2} (161.2eV), Sn 3d_{5/2} (486.3 eV) and Sn 3d_{3/2} (494.6 eV) could be confirmed in the XPS results. These films could be used as alternative buffer in the solar cell devices (glass/Mo/Cu(In,Ga)Se₂/SnS₂ (50 nm thick)/i-ZnO/AZO/Ag-Ni). Solar cell parameters such as short circuit current density (25.7 mA/cm²), open circuit voltage (0.41V), fill factor (49%), power conversion efficiency (5.1%), shunt resistance (255 Ω cm²) and series resistance (13.2 Ω cm²) were studied.



Figure 7: XPS spectra¹⁰⁷ of the prepared samples. (a) Spectra of Cd 3d zone (A, C, D and E). (b) Spectra of the Se 3d zone (B, C, D and E)

	XPS results for the different types of metal selenide thin films
Thin films	Highlighted XPS results
Ag ₂ Se	• Ag $3d_{5/2}$ (368 eV), Ag $3d_{3/2}$ (374 eV) indicated Ag ⁺ , while Se $3d_{5/2}$ (53.6 eV), Se $3d_{3/2}$ (54.4
	eV) attributed to Se ²⁻ for the films ⁴⁸ prepared in specific conditions (method= SILAR,
	substrate=stainless steel, temperature=300K, precursor=silver nitrate, Na ₂ SeSO ₃ ,).
SnSe	• The Sn:Se ratio was 1.7:1 (excess of tin)
	• Sn 3d5/2 (485.6 eV) and Se 3d5/2 (53.3 eV) peaks could be seen ⁶⁰ .
SnSe	• It indicated slightly tin enrichment (Sn:Se ratio was 1.6:1).
	• Se $3d_{5/2}$ and Sn $3d_{5/2}$ assigned to 53.5 eV and 485.7 eV, respectively ¹⁰ .
MoSSe	• XPS analysis revealed that 22% exchange of sulfur by selenium ⁸⁰ .
ZnSe	• XPS results ⁶⁶ showed the binding energies of Se $3d_{5/2}$ (53.9 eV), Se $3d_{3/2}$ (59.2 eV) and Zn $2p_{3/2}$ (1022 eV).
Bi ₂ Se ₃	• Peak positions at 158.4 eV (Bi 4f _{7/2}), 163.7 eV (Bi 4f _{5/2}), 53.8 eV (Se 3d _{5/2}) and 54.4 eV (Se 3d _{3/2}) could be observed ¹¹ .
CuSe	• Binding energies at 932.31 eV and 53.9 eV, assigned to Cu ²⁺ and Se ²⁻ in the obtained sample ¹⁰⁴ .
Cu ₂ ZnSnSe ₄	• The concentration of copper (25%), zinc (12.5%), tin (12.5%) and selenium (50%) were measured ¹¹⁰ .
	• The presence of the oxygen content (1-2%) could be observed after post-deposition process.
CuSe	• The existence of both Se ²⁻ (52-56 eV) and Cu ⁺ content based on the XPS data.
	• The atomic ratio for copper/selenium (1.8 to 2) was determined ⁵⁶ .
NiSe	• Ni $2p_{3/2}$ and Ni $2p_{1/2}$ peaks could be seen ⁹⁷ at 852.6 eV and 869.8 eV.
	• The Se $3d_{5/2}$ peaks at 54.7 eV.
MnZnSe, AgZnSe	• All the Ag (Ag $3d_{5/2}=367.9 \text{ eV}$, Ag $3d_{3/2}=374 \text{ eV}$), Zn (Zn $2p_{1/2}=1021.3 \text{ eV}$, Zn $2p_{3/2}=1044.5$
	eV) and Se (Se $3d_{5/2}=53.8$ eV, Se $3d_{3/2}=54.6$ eV) could be detected.
	• All the Mn (Mn $2p_{3/2}=641.8eV$), Zn (Zn $2p_{1/2}=1021.4 eV$, Zn $2p_{3/2}=1044.5 eV$) and Se (Se $3d_{5/2}=53.8 eV$, Se $3d_{3/2}=54.6 eV$) could be seen ²⁵ .
PbSe	• The peaks at 137 eV, 142 eV and 52.96 eV were contributed to Pb 4f _{7/2} , Pb 4f _{5/2} and Se 3d _{5/2} , respectively ⁶ .
PbSe	• The Pb 4f consisted of 4f5/2 (141.7 eV) and 4f7/2 (136.9 eV).
	• Binding energies (52-58 eV) correspond ⁸⁵ to Se 3d.
CdSe	• It was noticed ⁹⁰ that intensity of Cd-core increased when the Cd/Se ratio was increased (1:1
	to 3:1).
	• It was interesting to note that the highest selenium intensity could be found when the precursor
	ratio was 2:1.
Bi ₂ Se ₃	• The ratio of atomic concentration of bismuth (Bi) and selenium was 0.7 in the films prepared
	using thermal evaporation method ⁸³ .
	The obtained layer contains selenium oxides.
CuSe	• The Cu 2p contained Cu $2p_{3/2}$ (932.1 eV) and Cu $2p_{1/2}$ (952.2 eV).
	• The Se 3d consisted ⁸ of $3d_{5/2}$ (53.8 eV) and $3d_{3/2}$ (54.5 eV).
ZnSe	• In the annealed films, the major peak at 54.2 eV attributed to Se 3d. The intensities of Se ⁴⁺
	and Se ^o were greatly reduced.
	• Zinc to selenium (Se) ratio was 9:1 in electrodeposited films ⁵¹ .
SnSe	• The presence of selenium (34.9%) , tin (38.8%) , oxygen (13.8%) and carbon (12.5%) could be
	seen in readish brown films ⁷⁷ .
7.5.	• Atomic concentration of 47.4% and 45.1% for the and selential (after 2 minutes sputtering).
ZIISe	• Several peak positions such as 1043 eV (Zn $2p_{1/2}$), 1022 eV (Zn $2p_{3/2}$), 170 eV (Se $3p_{1/2}$), 165 eV (Se $3p_{3/2}$), 140 eV (Zn 3s), 89 eV (Zn $3p_{3/2}$ or Zn $3p_{1/2}$), 10 eV (Zn 3d) could be observed ⁷² .
Sb ₂ Se ₃	• The presence of Sb (Sb $3p_{3/2}=766.4 \text{ eV}$, Sb $3d_{5/2}=529.57 \text{ eV}$) and Se (Se $3d_{5/2}=54.64 \text{ eV}$, Se
	$3P_{3/2}=161.4 \text{ eV}$ binding energy peaks ⁴ could be observed in the obtained films
	(precursors=Sodium selenosulphate, antimony (III) chloride, temperature=room temperature,
Ch Ca	ume=1 nour, method=chemical bath deposition, substrate=glass slide).
502Se3	• Several peaks ³⁵ included 31.6 eV (Sb $4d_{5/2}$), 32.9 eV (Sb $4d_{3/2}$), 55 eV (Se $3d_{5/2}$) and 55.8 eV (Se $3d_{3/2}$) could be detected.



Figure 8: XPS analysis¹¹² of Cu₂Se films. (a) Survey. (b) Cu 2p. (c) Cu(I):Cu(II). (d) Se 3d.



Figure 9: XPS spectra¹¹⁴ of O1s core level for samples (A=Zn/S molar ratio of 1/50, B= Zn/S molar ratio of 1/75, C= Zn/S molar ratio of 1/100, D= Zn/S molar ratio of 1/125 and E= Zn/S molar ratio of 1/150).

Figure 10: XPS spectra³⁹ of CMZTSSe thin films annealed for 15 minutes, at annealing temperature of 530 °C.

Electrical, compositional and physical properties of the prepared CMZTSSe films ³⁹ .					
Properties	Temperature				
		(°C)			
	500	530	560		
a-axis lattice constant (nm)	0.5669	0.5681	0.5691		
c-axis lattice constant (nm)	1.1305	1.1415	1.1635		
Crystallite size (nm)	58.2	71.1	67.1		
Resistivity	6.18x10 ⁰	2.85x10 ⁻¹	1.1×10^2		
(Ω.cm)					
Carrier concentration (cm ⁻³)	9.22x10 ¹⁷	6.47x10 ¹⁸	5.54x10 ¹⁷		
Mobility (cm ² /V.s)	1.09x10 ⁰	3.31x10 ⁻¹	1.04x10 ⁻¹		
Band gap (eV)	1.04	1.02	0.93		
Copper (at%)	28.46	26.71	28.32		
Zinc (at%)	11.3	9.91	8.16		
Tin (at%)	11.14	12.88	13.28		
Magnesium (at%)	1.78	1.76	1.88		
Sulphur (at%)	11.46	8.67	3.16		
Selenium (at%)	35.87	40.08	45.2		
Se/(S+Se)	75.79	82.22	93.47		
Cu/(Zn+Mg+Sn)	1.18	1.09	1.22		
Mg/(Mg+Zn)	0.14	0.15	0.19		

Table 7 Electrical, compositional and physical properties of the prepared CMZTSSe films³⁹.

Thin films	Highlighted XPS results
PbS _{0.25}	• High resolution of Pb 4f (137.59 eV and 142.42 eV) and S $2p$ (160.76 eV and 162 eV) of the films ¹⁰⁵ .
CuFeS ₂	• Thin films ⁸⁴ were prepared onto glass slides using specific dopant precursor of concentration (0.3 mol) via aerosol-assisted chemical vapour deposition method showed binding energy at 161.3 eV (S 2p _{3/2}) and 74.65 eV (Cu 3p _{3/2}).
SnS	 The atomic concentration of 37.5% for sulfur and 40.1% for tin could be observed in as-deposited films⁹⁵. The atomic concentration of 40.6% for sulfur and 43.2% for tin could be seen in treated films (2+2)
	minutes sputtering with the argon).
MnS	• The peak at 640.1 eV contributed to Mn 2p _{3/2} for the films ⁶⁹ prepared using 0.5 N sulphuric acid at - 100 mV.
	• The peak at 638.76 eV corresponds to Mn° for the sample produced using 5 N sulphuric acid at -50 mV.
	• The peak at 640.3 eV contributed to Mn $2p_{1/2}$ for the MnS films prepared using 0.5 N sulphuric acid at +350 mV.
NiS	• Ni $2p_{3/2}$ and S $2p_{3/2}$ could be seen at 853.1 eV and 161.7 eV in millerite phase ²³ .
	• Formation of NiSO ₄ and Ni(OH) ₂ were detected for water-reacted surface and air-oxidized surfaces.
Cu_2SnS_3	• S $2p_{3/2}$ and S $2p_{1/2}$ could be represented at 161.2 eV and 162.2 eV, respectively ⁴⁰ .
	• Cu $2p_{3/2}$ and Cu $2p_{1/2}$ could be observed at 931.4 eV and 951.2 eV.
	• Sn $3d_{3/2}$ and Sn $3d_{5/2}$ could be seen at 496 eV and 486 eV.
FeS	• Fe $2p_{3/2}$ and Fe $2p_{1/2}$ were observed ¹⁰⁰ at 707 eV and 720 eV.
	• The intensity of ratio of S $2p_{3/2}$:S $2p_{1/2}$ was 2.
	• Three major contributions to S 2p could be seen at 162.1eV to 163.3 eV, 162.8 eV to 164 eV and 165 eV to 170 eV.
CuInS ₂	• The films prepared at 350 °C consisted of 5-8% of oxygen ⁴⁷ .
	• Bonding energies were found to be 932.5 eV, 445 eV and 162 eV for Cu $2p_{3/2}$, In $3d_{5/2}$ and S $2p$ respectively.
CdS, Ag ₂ S	• Cd $3d_{5/2}$ and Cd $3 d_{3/2}$ could be represented at 405.4 eV and 412.3 eV, respectively ³⁴ .
	• There are two sulphur peaks that were detected at 161.5 eV and 168.8 eV in CdS films.
	• There are two peaks at 368 eV (Ag $3d_{5/2}$) and 161.2 eV (S $2p_{3/2}$) confirmed the formation of Ag ₂ S films.

 Table 8

 XPS results for the different types of metal sulfide thin films

The brush electro deposition method⁹³ has been used to synthesize copper indium gallium selenide (CIGS) thin films (pH=1.5, deposition current density=1 mA/cm^2 , substrate=tin oxide coated glass, temperature=80 C, precursors=indium chloride, gallium chloride, SeO2 and CuCl₂). The microstructural parameters such as thickness (500 nm to 1500 nm), grain size (30 nm to 70 nm), strain $(0.91 \times 10^{-4} \text{ to } 2.51 \times 10^{-4})$, dislocation density $(0.2 \times 10^{15} \text{ cm}^{-3})$ to 1.11 x10¹⁵ cm⁻³) and lattice parameters (a=0.5623 nm to 0.5765 nm; c=1.1115 nm to 1.1558nm) were reported. In the XPS analysis. Several peaks at 931.9 eV (Cu 2 p_{3/2}), 951.2 eV (Cu 2p_{1/2}), 20 eV (Ga 3d), 54 eV (Se 3d_{3/2}) could be observed in the CuIn_{0.5}Ga_{0.5}Se₂ films at 80 °C.

On the other hand, Cu $2p_{3/2}$ (932.38 eV to 932.216 eV), In $3d_{5/2}$ (441.15 eV to 440.75 eV), In $3d_{3/2}$ (449.15 eV to 448.75 eV) and Ga 3d (19.6 eV to 19.2 eV) moved lower energy, but Se 3d (53.7 eV to 53.8 eV) has shifted to higher energy when the concentration of indium reduced (0.9 to 0.1). Meanwhile, the band gap (1.12 eV to 1.63 eV) and resistivity (0.1 Ω .cm to 12 Ω .cm) increased, but mobility (125 cm²/V.s to 20.9 cm²/V.s), carrier density (4.99x10¹⁷ cm⁻³ to

2.49x10¹⁶ cm⁻³) reduced by increasing the concentration of gallium. Thinner samples showed moderate photosensitivity while thicker samples indicated higher photosensitivity value. Experimental results exhibited that recombination centers will reduce photosensitivity.

Electrochemical deposition technique has been used to prepared CZTS films⁶³ in the specific conditions (substrate=soda lime glass, substrate=copper sulfate, zinc sulphate, tin sulphate, sodium thiosulfate, pH=5, counter electrode=platinum mesh, reference electrode=silver/silver chloride). The 1,8-diiodooctane (DIO) was used as additive to improve crystal structure, increase power conversion efficiency and provide uniformity and smoothness morphology. According to the XPS results, the existence of Cu $2p_{3/2}$ (934.24eV), Cu $2p_{1/2}$ (953.97eV), Zn $2p_{1/2}$ (1025eV), Zn 2p_{3/2}(1042.29eV), Sn 3d_{3/2} (486.52 eV), Sn 3d_{1/2} (495.02 eV), S 2p_{3/2} (159.91 eV) and S 2p_{1/2}(165.45eV) could be observed in the sample. Additionally, the XPS data confirmed Cu⁺, Zn²⁺, Sn⁴⁺ and S²⁻ valence states, perfectly match to stoichiometric of films. It was noted that the band gap values were in the range of 1.51 eV to 1.62 eV and high

absorption coefficient (more than 10^4 cm^{-1}). The open circuit voltage (432 to 456 mV), fill factor (61.3 to 64.3%), short circuit current density (11.74 to 16.44 mA/cm²), power conversion efficient (2.36 to 4.82%) and shunt resistance (443.2 to 958.6 Ω cm²) increased, but series resistance reduced (23.37 to 14.27 Ω cm²) when the concentration of additive was increased from 5 to 20 mg/mL.

The copper sulfide thin films could be used in radio waves (active absorbent), infrared radiation (polarizer), solar cells and photodetectors. These semiconductors have high absorption co-efficient (1.48 $\times 10^4$ to 1.52 $\times 10^4$ cm⁻¹) with indirect band gap (1.25 eV to 1.3 eV). The copper sulfide layers were obtained through sorption-diffusion technique in polyamide matrix¹⁰². Copper XPS spectra (copper (I) bond observed in deeper layer) and S 2p spectra (sulfide bond seen after cleaning surface with positive argon ion) were reported. According to structural studies, the obtained samples contained Cu₂S (35.6 nm) and Cu_{1.9375}S phase (54.17 nm). The sheet resistance varies from 6300 to 102 Ω/cm^2 . The properties of CuFeS₂, PbS_{0.25}, NiS, Cu₂SnS₃, MnS, FeS, CdS, Ag₂S, CuInS₂ and SnS films have been studied using XPS technique. The compositional, phase structure and surface chemistry are reported as in table 8.

Conclusion

X-ray photoelectron spectroscopy is a sensitive electron spectroscopy technique used to determine the quantitative elemental composition and oxidation state of materials, stoichiometry, electrical state and to examine surface contamination. In this work, the advantages and limitations of XPS technique were described. Experimental results showed that the stoichiometric films, compositional and oxidation states were strongly depending on specific experimental conditions.

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